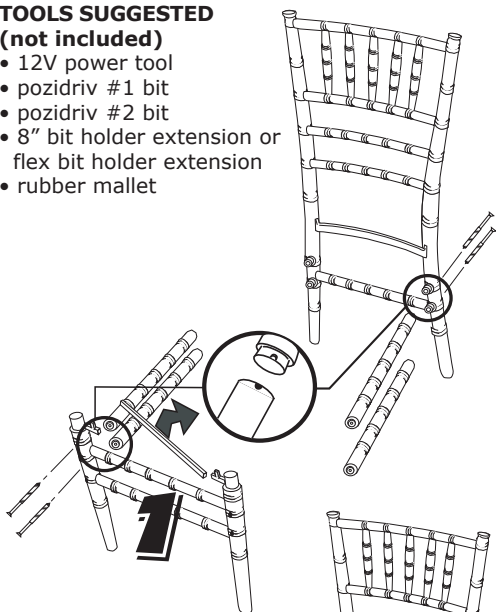
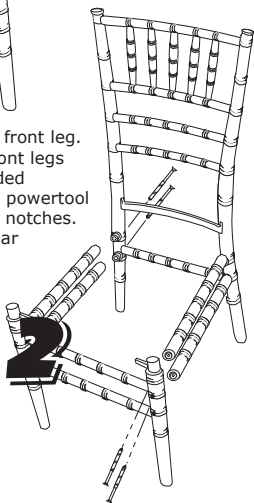


**TOOLS SUGGESTED**

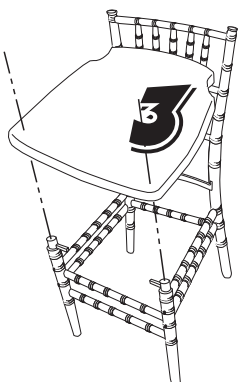
- (not included)**
- 12V power tool
  - pozidriv #1 bit
  - pozidriv #2 bit
  - 8" bit holder extension or flex bit holder extension
  - rubber mallet



**STEP 1**  
Remove the sprue from the front leg. Assemble two bars to the front legs using the long screws provided (suggested bit: pozidriv #2, powertool on high torque) aligning the notches. Assemble two bars to the rear legs using the long screws provided (suggested bit: pozidriv #2, powertool on high torque) aligning the notches.



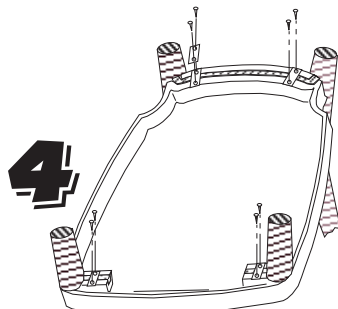
**STEP 2**  
Finish the assembly of the front and the back with the long screws provided (suggested bit: pozidriv #2, powertool on high torque).



**STEP 3**  
Position the seat on the front & back leg assembly. Use a rubber mallet to snap it onto the legs completely and securely.

**STEP 4**

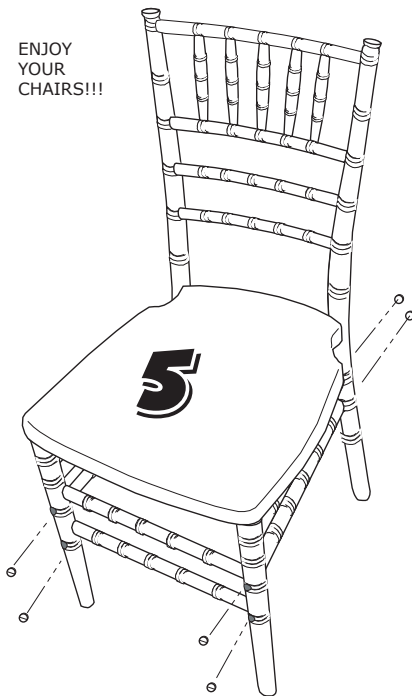
Lock the seat in place using the 4 metal plates and the 8 small screws provided (suggested bit: POZIDRIV #1 and an 8" bit holder extension, power tool on lower torque to prevent stripping).



**STEP 5**

Tap gently the plastic caps included in the screw holes with a rubber mallet or a small hammer.

ENJOY YOUR CHAIRS!!!



[www.drakecorp.com](http://www.drakecorp.com)

All material copyright Drake Corp. • informative booklet design date: March 2009

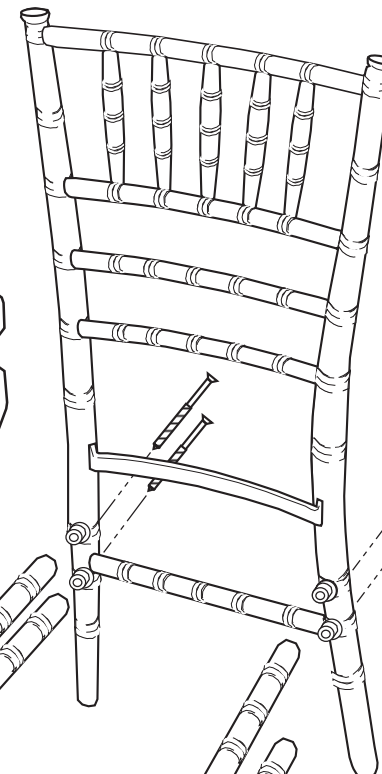


**WARNING**

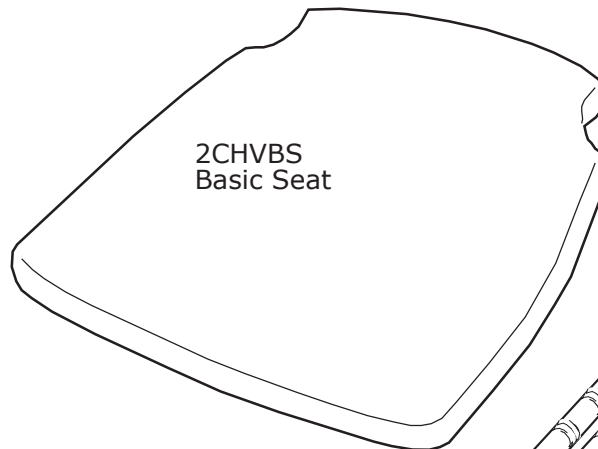
Check the integrity of the chair before each use. If any part is damaged, please stop using it and contact us for spare parts.

**CHAIR PART LIST**

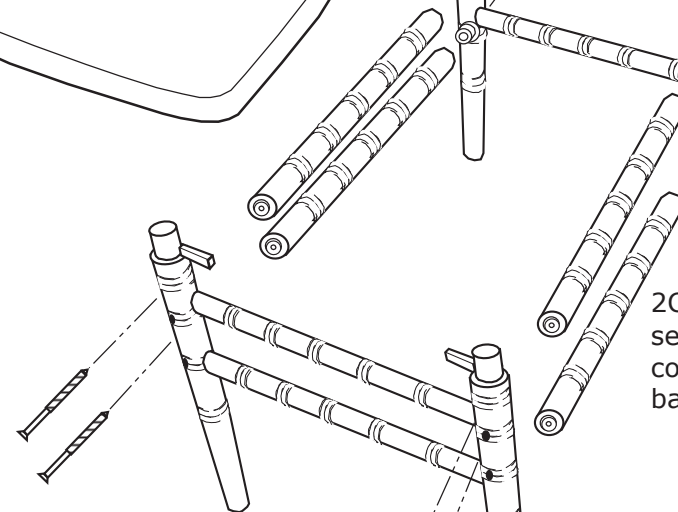
2CHVBL  
Back leg



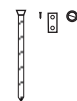
2CHVBS  
Basic Seat



2CHVBR  
set of 4  
connecting  
bars



2CHVFL  
front leg



2CHVSC  
set of hardware

- QTY: 8 / 80mm screws Ø5mm (#10) PZDR#2
- QTY: 8 / 1/2" (12mm) screws Ø3mm PZDR#1
- QTY: 4 / 12mm x 25mmx1mmplates with two 3.1mm holes/centers @18mm from each other
- QTY: 8 / Plastic SCREW COVERS